



Dart Aerospace Ltd.
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D5076-041
Job Sheet 178144



Part No: D5076-041

Job Qty: 4 ea

Part Name: Fwd Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/27/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A 14.04.02 PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		6/8/18	0.00	0.00	Start Up Small Fab-4		Smk
100	Small Fab	4 pcs		6/8/18	0.00	1.53	Small Fab-8		Smk
110	QC	4 pcs		6/8/18	0.00	0.00	QC5		38 AUG 15 2018
120	Packaging	4 pcs		6/8/18	0.00	0.00	Packaging3-2		9-04 AUG 15 2018
130	QC21-SA	4 Ea		6/8/18	0.00	0.00	QC21		21 AUG 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R7	Screw	16 Ea (4 ea)	90-Start up Operation	5067896
D4434-045	Fwd Outboard Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	5081091
D5076-043	Fwd Inboard Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	5089445

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R7	16	63	0
	D4434-045	4	1	0
	D5076-043	4	3	0

Part Specifications

Specifications could not be found.

Plex 5/28/18 7:32 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	LOT# Effective _____		MRB (QSI042) Approval _____	
Description		Disposition			
Hewlett-Packard, ON K64 1K7 CANADA TEL: 1 513 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 08/14/10 Part No: S102193 Job No: 178144 Serial No/ Batch: S102193 Revision: _____ Inspector: _____ Date: _____ Instructions: Various STC's		Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____			
Root Cause					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	CURTS ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER : _____			